AUV Team Final Presentation

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Introduction



• AUVs come in various designs

for various purposes.

- Most AUVs are used for research.
- Our AUV is a testbed for near shore research and swarming technology.

Problem Definition: The team was given the task of improving the design of the AUV that the previous team worked on

Semester Goals



- Improve waterproofing and reduce water ingression
- Improve control system
- Improve buoyancy characteristics
- Make AUV fully operable underwater while tethered
- Lay groundwork for autonomy

Engineering Standards





- ASME Y14.5: Geometric Dimensioning and Tolerances
- Parker Manual: O-ring usage
- ASTM D570-98(2018): Water absorption of Plastics
- ASME BPVC Section X: Hydrostatic pressure design and testing

Completed Goals



- AUV fully waterproof and material completely sealed
- Improved control system
- Completed ballast system
- Made AUV operable

underwater while tethered

• Laid groundwork for autonomy

Waterproofing Results



- Multiple sealing methods were tested with a variety of results
- A clay seal was the best solution to completely sealing the pre-existing o-ring cross section.
- Applying contact concrete around motor mounts was an additional waterproofing solution.
- Pre-operational checks to ensure connection security

Response

• AUV is completely waterproof after withstanding a multitude of tests.

Ballast System Results



Buoyancy Force Calculation:

- $F_{\text{buoyancy}} = \rho_{\text{effective}} g V_{\text{total}}$
 - $\rho_{\text{effective}} = \rho_{\text{material}} \rho_{\text{water}}$
 - $\circ \quad V_{\text{total}} = V_{\text{cylinder}} + 2V_{\text{dome}}$
- PVC clips were attached to the AUV, with PVC pipes filled with 575 grams of lead per pipe.
- These ballast rods make the AUV neutrally buoyant when all attached.
- Approximately 540 grams from all of the PVC pipes were discarded to make the AUV neutrally buoyant.

Response

• AUV neutrally buoyant while underwater.

Control System Results



- Raspberry Pi has been successfully connected to the four Motor modules with a PWM signal.
- To initiate a connection between the Raspberry Pi it was required to modulate the frequency of the PWM signal Up and Down.



Administration

- Project has remained on schedule for a majority of the semester; only setback was waterproofing.
- With unexpected setbacks with waterproofing, this resulted in minimal time to fully test the AUV and it's control system while underwater.

	0	Task							Jun	'23		Jul	23		1	Aug '23			Sep '23			Oct '23			Nov '23		De	ec '23
	U	Mode -	Task Name 👻	Duration -	Start +	Finish	• 14	21	28 4	11	18 2	25 2	9	16 23	3 30) 6	13 2	27	3	10 17	24	1 8	15	22 29	5	12 19	26	3 10
1	~	*	Initial Team Meetings	12 days	Mon 8/28/23	Tue 9/12/23														1								
2	~	*	Intial Advisor Meetings	6 days	Wed 9/13/23	Wed 9/20/23																						
3	~	*	Gather Materials	21 days	Wed 9/13/23	Wed 10/11/23														-		_						
4	~	*	Prepare and Present Oral Presentation 1	6 days	Mon 9/18/23	Mon 9/25/23														8								
5	~	*	Research and Implement Engineering Standards	11 days	Mon 9/18/23	Sun 10/1/23														ġ	_	l.						
6	~	*	Begin Design Improvements	21 days	Mon 9/25/23	Sat 10/21/23																						
7	~	*	Prepare and Present Mid Term Oral Presentation	6 days	Mon 10/9/23	Mon 10/16/23																-	=					
8	~	*	Test Design	10 days	Mon 10/23/23	Fri 11/3/23																						
9	 Image: A second s	*	Prepare and Present Oral Presentation 2	6 days	Mon 10/30/23	Mon 11/6/23																						
10	~	*	Iterate Design Improvements	12 days	Sat 11/4/23	Mon 11/20/23																			-			
11	~	*	Final Design Testing	10 days	Mon 11/20/23	Fri 12/1/23																				-		
12		*	Prepare and Deliver Final Presentation and Poster	6 days	Wed 11/29/23	Wed 12/6/23																					-	-
13		*	Prepare and Deliver Final Product	4 days	Fri 12/1/23	Wed 12/6/23																					here	F É

Conclusion



- Waterproofing complete and operable.
- Ballast system complete and operable.
- Material degradation problem solved.
- Control system improved significantly since start; raspberry pi and code written to fully control AUV.
- Control system operable but must be stabilized through coding.
- The future group has groundwork laid for autonomy; a wireless router connected to the raspberry pi is the best prediction made for a fully autonomous vehicle.

Conclusion



Completed Methods

- Problem with the material of the AUV disintegrating when in the water
- Figured out where we are having water infiltration
- Calculated and appropriately ballasted AUV
- Some control system instability

Future Improvements

- Work on coating the AUV with a clear epoxy
- Improve Water Resistance by inserting a latex gasket to keep water from infiltrating the inside of the AUV
- Improve control system



Questions?